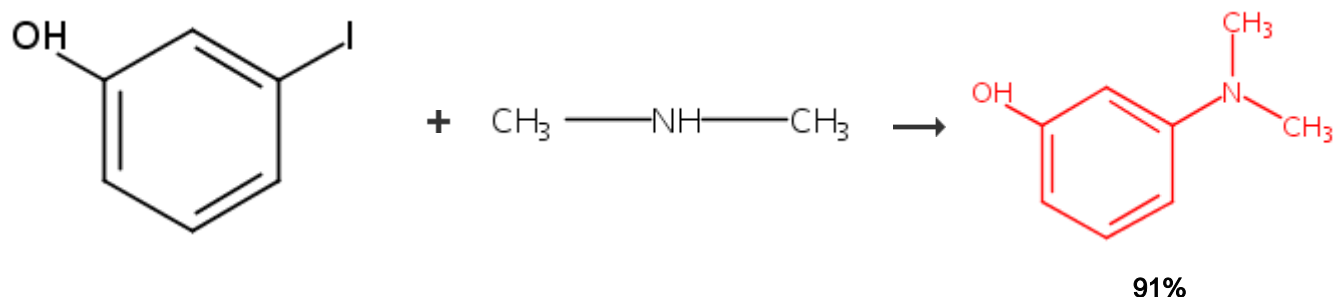


## 1. Single Step

[Overview](#)

## Steps/Stages

1.1 R:KOH, C:58509-59-4, C:Cul, S:H<sub>2</sub>O, 24 h, 25°C

## Notes

sealed tube used, alternative preparation shown, oxime catalyst prepared and used, green chemistry, Reactants: 2, Reagents: 1, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

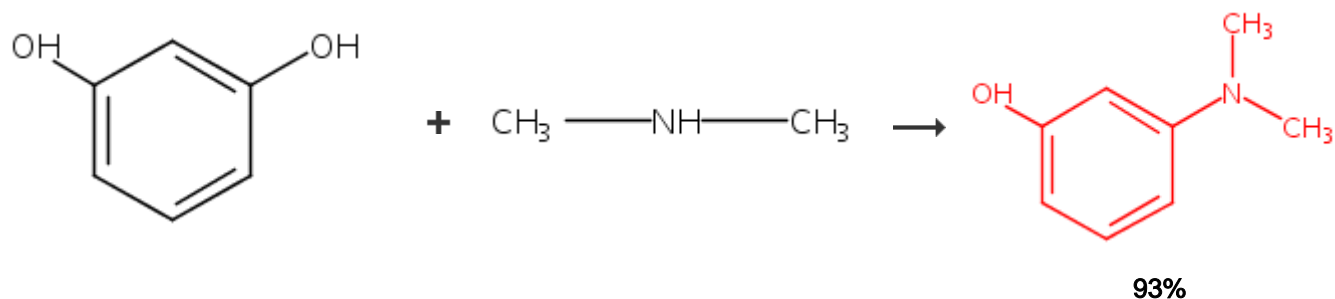
[Room-Temperature Copper-Catalyzed Arylation of Dimethylamine and Methylamine in Neat Water](#)

By Wang, Deping et al

From *Advanced Synthesis & Catalysis*, 357(4), 714-718; 2015

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## 2. Single Step

[Overview](#)

## Steps/Stages

1.1 R:H<sub>2</sub>, C:Ni, S:H<sub>2</sub>O, rt, 0.05 MPa; rt → 200°C; 3 h, 200°C

## Notes

thermal, autoclave used, Raney nickel used, alternative reaction conditions shown, Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

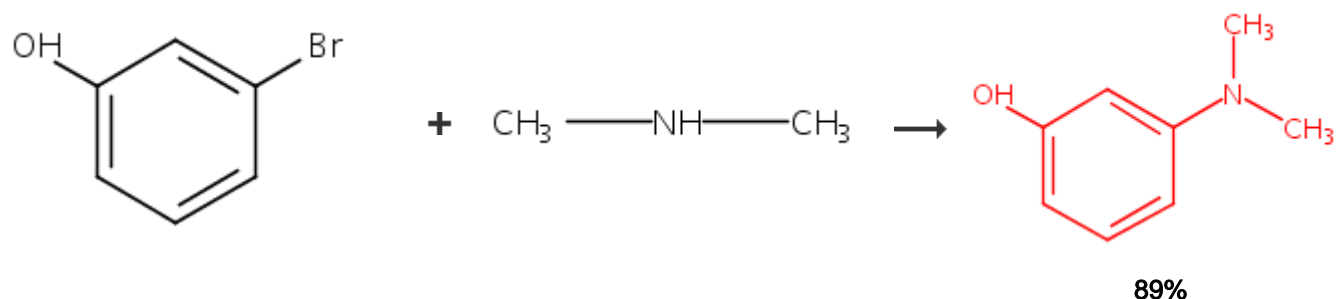
[Mechanism study on Raney nickel-catalyzed amination of resorcinol](#)

By Ge, Xin et al

From *Catalysis Communications*, 46, 201-207; 2014

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### 3. Single Step



#### Overview

#### Steps/Stages

1.1 R:KOH, C:58509-59-4, C:Cul, S:H<sub>2</sub>O, 24 h, 85°C

#### Notes

sealed tube used, alternative preparation shown, oxime catalyst prepared and used, green chemistry, Reactants: 2, Reagents: 1, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

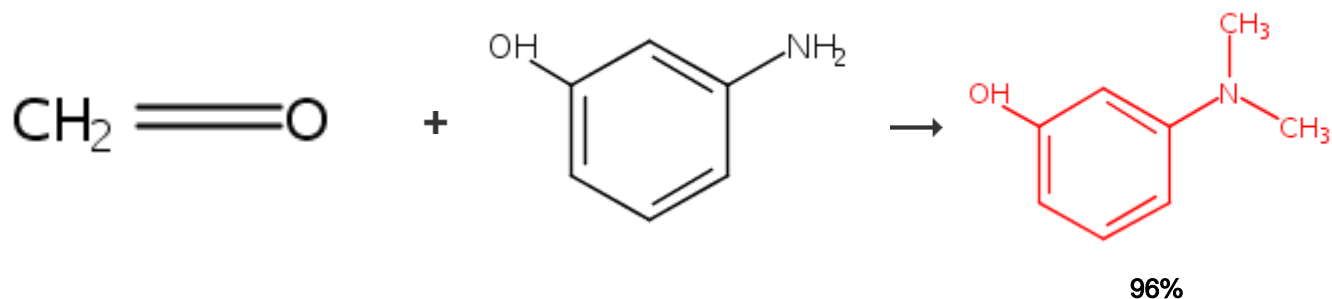
[Room-Temperature Copper-Catalyzed Arylation of Dimethylamine and Methylamine in Neat Water](#)

By Wang, Deping et al

From *Advanced Synthesis & Catalysis*, 357(4), 714-718; 2015

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### 4. Single Step



#### Overview

#### Steps/Stages

#### Notes

1.1 R:NaBH<sub>4</sub>, S:MeOH

Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

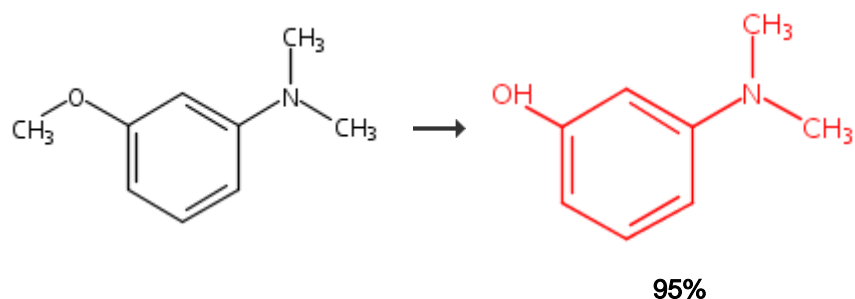
[Oxylaniliniums as acetylcholinesterase inhibitors for the reversal of neuromuscular block](#)

By Grove, Simon J. A. et al

From Bioorganic & Medicinal Chemistry Letters, 12(2), 193-196; 2002

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### 5. Single Step



#### Overview

#### Steps/Stages

- 1.1 R:Bu<sub>4</sub>N<sup>+</sup>•I<sup>-</sup>, S:CH<sub>2</sub>Cl<sub>2</sub>  
1.2 R:BCl<sub>3</sub>, S:CH<sub>2</sub>Cl<sub>2</sub>  
1.3 R:H<sub>2</sub>O

#### Notes

Reactants: 1, Reagents: 3, Solvents: 1, Steps: 1, Stages: 3, Most stages in any one step: 3

### References

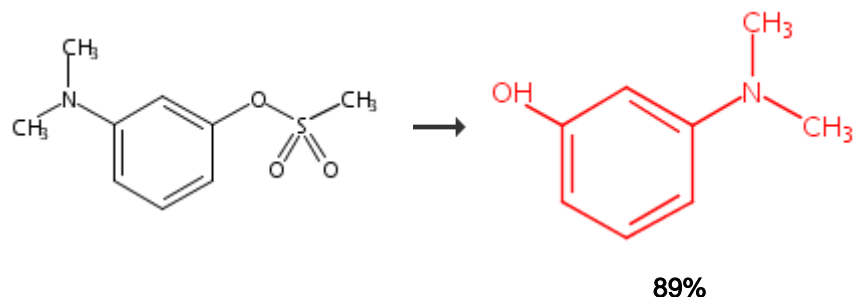
[Boron trichloride/tetra-n-butylammonium iodide: a mild, selective combination reagent for the cleavage of primary alkyl aryl ethers](#)

By Brooks, Paige R. et al

From Journal of Organic Chemistry, 64(26), 9719-9721; 1999

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### 6. Single Step



#### Overview

#### Steps/Stages

#### Notes

1.1 R:LiN(Pr-*i*)<sub>2</sub>, S:THF

Reactants: 1, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

I. Cholesterol-Absorption Inhibitors II. Toward the Synthesis of (+)-Resiniferatoxin via Photorearrangement of Cross-Conjugated Cyclohexadienones

By Ritter, Tobias

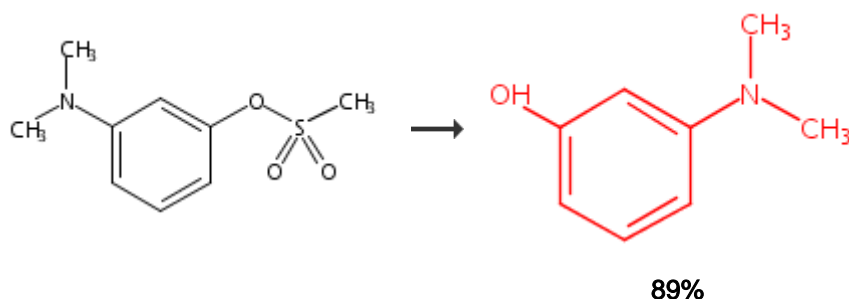
From null, , No pp.; 2004

## Experimental Procedure

3-Dimethylamino-phenol (179): To a solution of methanesulfonic acid 3-dimethylamino-phenyl ester (432 mg, 2.00 mmol, 1.00 equiv.) in THF (2.0 mL) at 0 degC was added a freshly prepared solution of LDA in THF (3.20 mmol, 1.60 equiv.). After 1 min NH<sub>4</sub>Cl (0.5 g) was added and the suspension was concentrated in vacuo. To the residue was added CH<sub>2</sub>Cl<sub>2</sub> and water. The phases were separated and the aqueous phase was extracted with CH<sub>2</sub>Cl<sub>2</sub>. The combined organic phases were washed with brine, dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated in vacuo. The residue was purified by chromatography on silica gel eluting with hexane/ethyl acetate (2:1) to afford the title compound in 89 % yield.

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## 7. Single Step



## Overview

### Steps/Stages

1.1 R:LiN(Pr-*i*)<sub>2</sub>, S:THF, S:Me(CH<sub>2</sub>)<sub>4</sub>Me, 1 min, 0°C

1.2 R:NH<sub>4</sub>Cl

### Notes

Reactants: 1, Reagents: 2, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

## References

Mild cleavage of aryl mesylates.  
Methanesulfonate as potent protecting group for phenols

By Ritter, Tobias et al

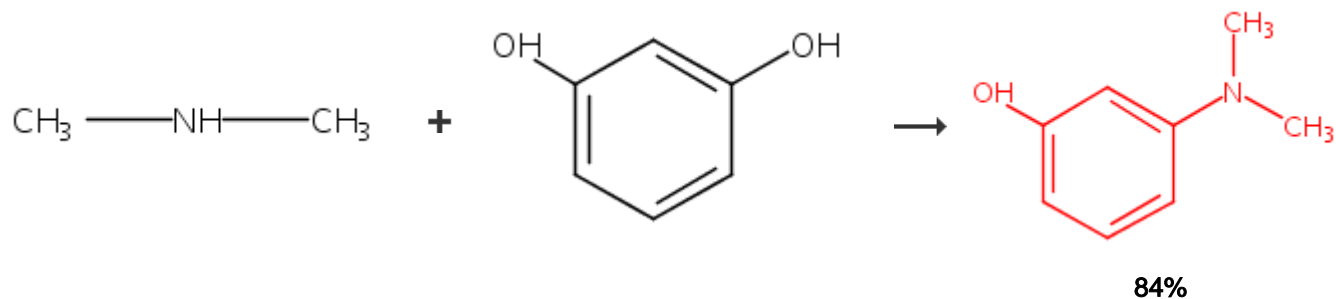
From Organic Letters, 6(9), 1513-1514; 2004

## Experimental Procedure

General/Typical Procedure: General Procedure for the Deprotection of Arylmethanesulfonates. To a solution of the methanesulfonate aryl ester (1.00 equiv) in THF (conc = 0.1 M-1.0 M) at -78 °C to 23 °C is added a freshly prepared solution of LDA (1.60-1.80 equiv per mesylate group) in THF. After 1-30 min 5% aqueous HCl or aqueous NH<sub>4</sub>Cl is added followed by ethyl acetate. The phases are separated and the aqueous phase is extracted with ethyl acetate or CH<sub>2</sub>Cl<sub>2</sub>. The combined organic phases are washed with brine, dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated in vacuo. The residue is purified by chromatography on silica gel or recrystallized to afford the pure phenols. 89% yield. <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): δ 7.13-7.07 (m, 1 H), 6.37-6.32 (m, 1 H), 6.24-6.18 (m, 2H), 4.94 (s, 1 H), 2.92 (s, 6H).

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## 8. Single Step



## Overview

### Steps/Stages

1.1

### Notes

Reactants: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

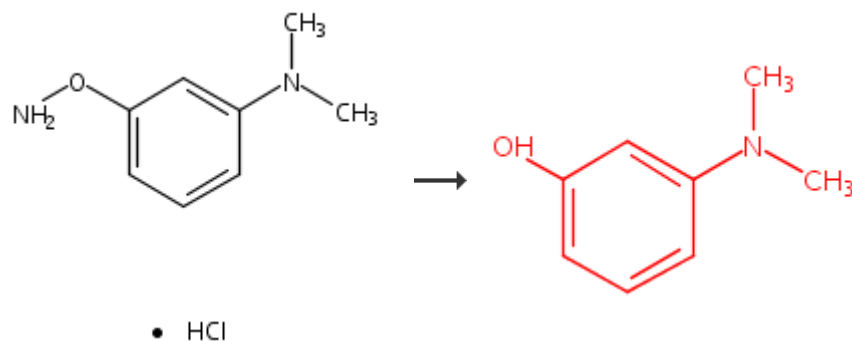
[Preparation of N,N-dialkylaminophenols from dihydroxybenzene](#)

By Kuwabara, Masahiro et al

From Jpn. Kokai Tokkyo Koho, 05085994, 06 Apr 1993

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### 9. Single Step



## Overview

### Steps/Stages

1.1 R:AcONa, S:D<sub>2</sub>O, 1 h, rt

### Notes

46% conversion of starting material, photochemical, Reactants: 1, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

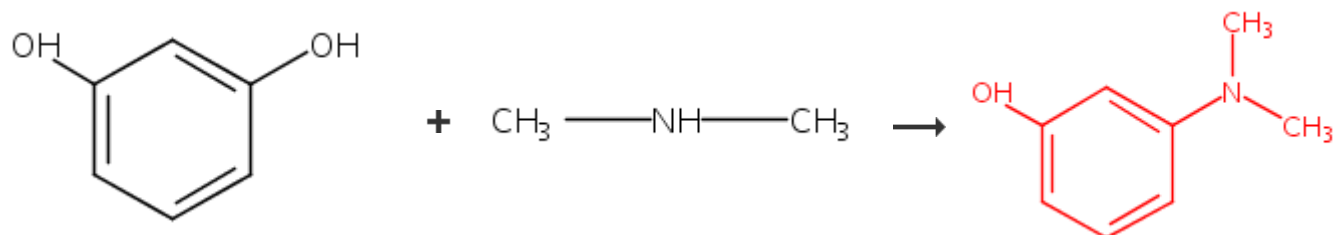
[Direct spectroscopic detection and EPR investigation of a ground state triplet phenyl oxenium ion](#)

By Li, Ming-De et al

From Journal of the American Chemical Society, 137(32), 10391-10398; 2015

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### 10. Single Step



#### Overview

#### Steps/Stages

- 1.1 C:16652-03-2, rt → 120°C, 1.6 MPa
- 1.2 < 160°C; 160°C → 200°C; 3 h, 200°C; cooled

#### Notes

autoclave used, alternative reaction conditions shown, high pressure, Reactants: 2, Catalysts: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

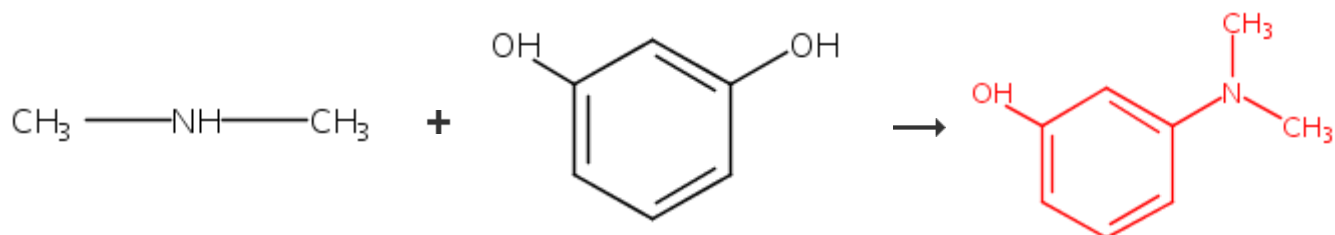
[Method for preparing m-dimethylaminophenol from m-resorcinol](#)

By Pan, Yi

From Faming Zhuanli Shenqing, 102924304, 13 Feb 2013

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### 11. Single Step



#### Overview

#### Steps/Stages

- 1.1 S:H<sub>2</sub>O, rt → 175°C; 175°C → 30°C
- 1.2 R:HCl, S:H<sub>2</sub>O, pH 6-7

#### Notes

other reaction conditions also tried, Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

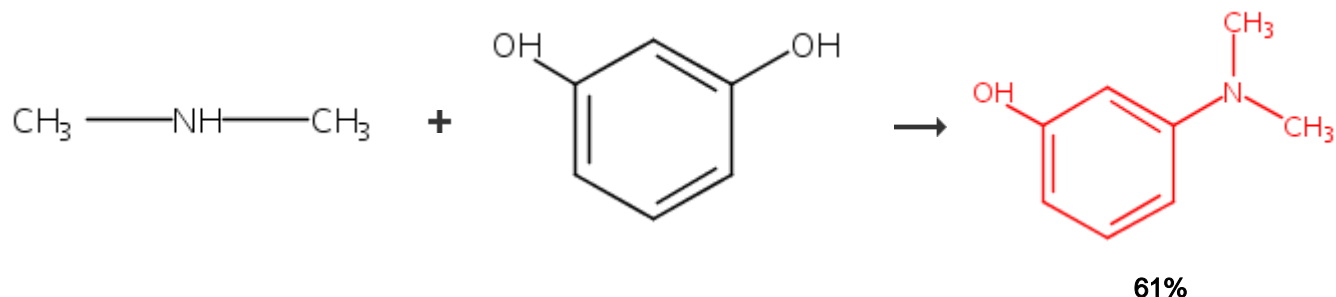
[Preparation of 3-\(N,N-dimethylamino\)phenol](#)

By He, Chengxiang et al

From Faming Zhuanli Shenqing, 102381993, 21 Mar 2012

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## 12. Single Step



### Overview

#### Steps/Stages

1.1 R:H<sub>2</sub>O, R:H<sub>3</sub>PO<sub>4</sub>, S:PhOH

#### Notes

Reactants: 2, Reagents: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

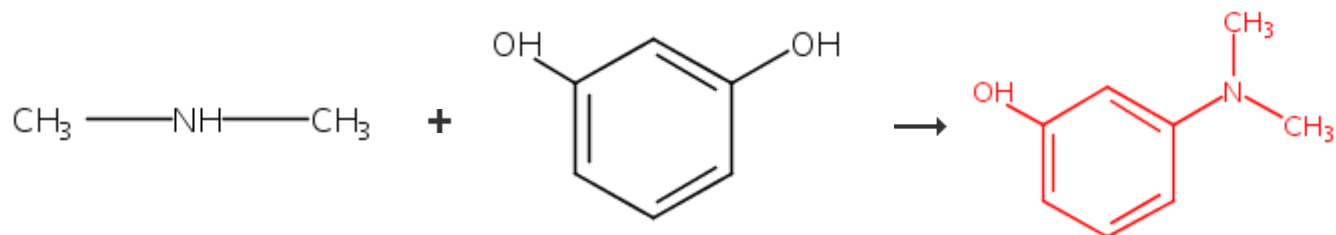
##### [Preparation of N-substituted aminophenols](#)

By Kondo, Masahiro and Hirowatari, Noriyuki

From Jpn. Kokai Tokkyo Koho, 03099042, 24 Apr 1991

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## 13. Single Step



### Overview

#### Steps/Stages

1.1

#### Notes

Go to Science of Synthesis, a critically reviewed reference work of synthetic methodology, for more information., Reactants: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

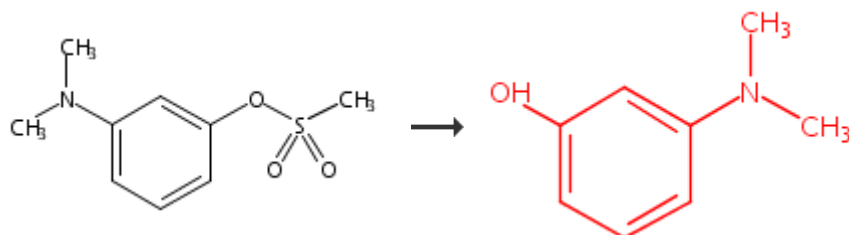
##### [Arylamines](#)

By Scholz, U. and Schlummer, B.

From Science of Synthesis, 31b, 1565-1678; 2007

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#### 14. Single Step



#### Overview

#### Steps/Stages

1.1

#### Notes

Go to Science of Synthesis, a critically reviewed reference work of synthetic methodology, for more information.,  
Reactants: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

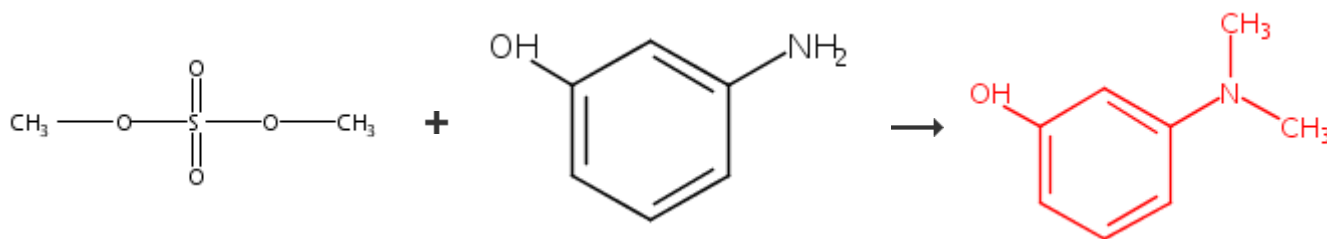
Product class: [monohydric phenols and corresponding phenolates - synthesis by elimination](#)

By Gonzalez-Bello, C. and Castedo, L.

From Science of Synthesis, 31a, 305-318; 2007

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#### 15. Single Step



51%

#### Overview

#### Steps/Stages

1.1 S: Benzene

#### Notes

Reactants: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[Synthesis of edrophonium chloride](#)

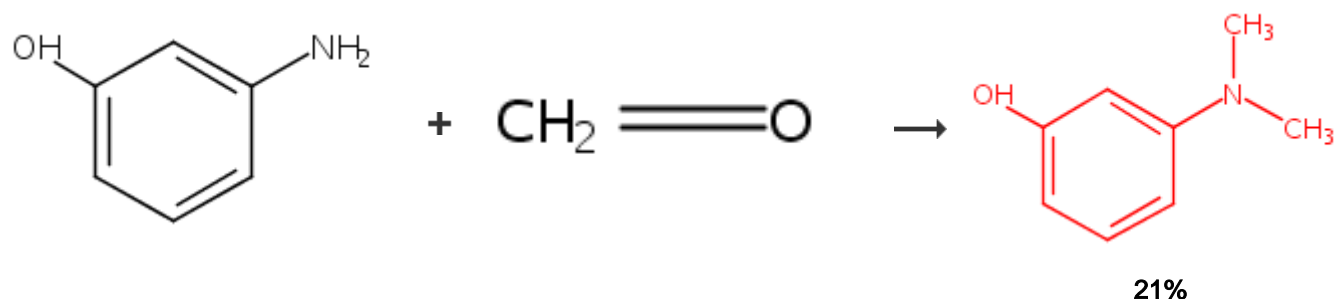
By Lu, Jin-Rong and Mo, Li-Rong

From Zhongguo Yiyao Gongye Zazhi, 31(6), 243-244; 2000



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### 16. Single Step



#### Overview

#### Steps/Stages

1.1 R:H<sub>2</sub>, C:Ni, S:MeOH, rt → 180°C; 8 h, 180°C, 1.7 MPa

#### Notes

thermal, high pressure, autoclave used, Raney nickel used, paraformaldehyde used, reusable catalyst, Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[RANEY nickel-catalyzed reductive N-methylation of amines with paraformaldehyde: theoretical and experimental study](#)

By Ge, Xin et al

From RSC Advances, 4(81), 43195-43203; 2014

#### Reaction Protocol

##### Procedure

1. Add paraformaldehyde (350 mmol), aromatic amine (152 mmol) and RANEY® Ni (445 mg) to methanol (100 ml) in a 250 ml autoclave.
2. Purge the autoclave with nitrogen gas three times, followed by hydrogen gas three times.

[View more...](#)

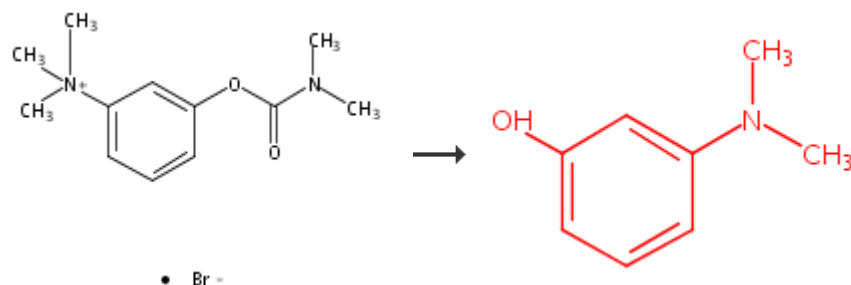
#### Available Experimental Data

<sup>1</sup>H NMR, <sup>13</sup>C NMR, Mass Spec

[View with MethodsNow](#)

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### 17. Single Step



## Overview

### Steps/Stages

1.1

### Notes

Reactants: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

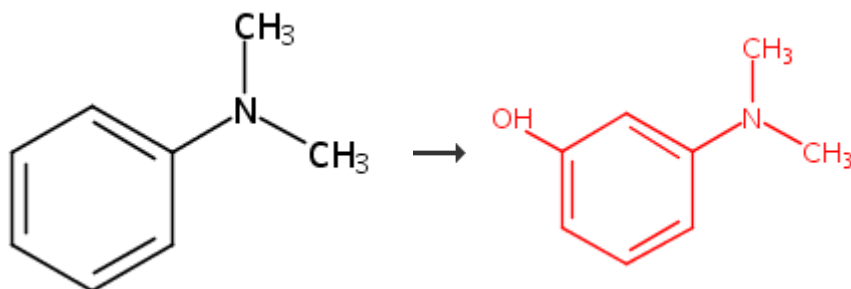
[Structure of degradation products of neostigmine bromide](#)

By Porst, Hella and Kny, L.

From Pharmazie, 40(5), 325-8; 1985

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### 18. Single Step



44%

## Overview

### Steps/Stages

1.1 R:H<sub>2</sub>O<sub>2</sub>, R:SbF<sub>5</sub>, R:HF

### Notes

Reactants: 1, Reagents: 3, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

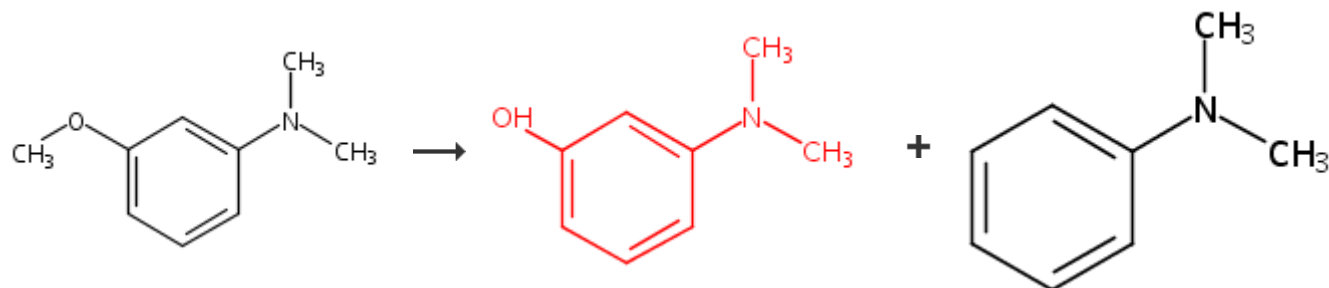
[Direct conversion of anilines into aminophenols](#)

By Jacquesy, Jean Claude et al

From Tetrahedron Letters, 25(14), 1479-82; 1984

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### 19. Single Step



## Overview

### Steps/Stages

- 1.1 R:K, C:Naphthalene, S:*i*-BuCMe<sub>3</sub>, S:THF, 24 h, rt; rt → 0°C  
1.2 R:H<sub>2</sub>O, 0°C

### Notes

Reactants: 1, Reagents: 2, Catalysts: 1, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

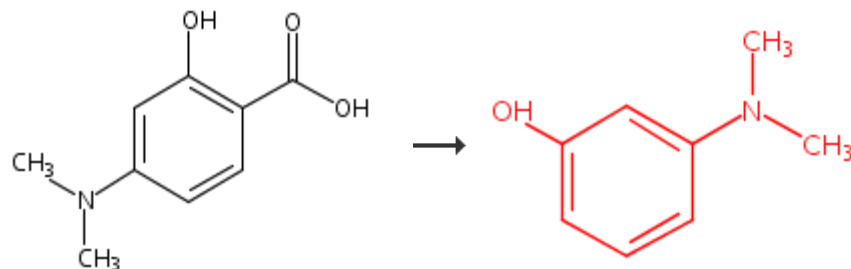
Electron-transfer-induced reductive dealkoxylation of alkyl arylethers. III. Reductive cleavage of methoxy-substituted N,N-dimethylanilines (N,N-dimethylanisidines)

By Azzena, Ugo et al

From ARKIVOC (Gainesville, FL, United States) [online computer file], (5), 181-188; 2002

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### 20. Single Step



## Overview

### Steps/Stages

### Notes

1.1 S:H<sub>2</sub>O

Classification: Decarboxylation; # Conditions: pH<3; NaOH H<sub>2</sub>O, Reactants: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

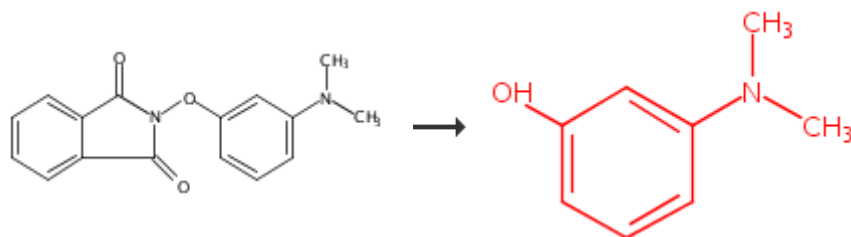
Ultraviolet absorption spectra of p-aminosalicylic acid and some related compounds. IV. Ampholytic forms of p-aminosalicylic acid and some structurally related compounds and their decarboxylation

By Rekker, R. F. and Nauta, W. Th.

From Journal of Medicinal & Pharmaceutical Chemistry, 2, 281-97; 1960

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### 21. 2 Steps



### Overview

#### Steps/Stages

- 1.1 R:N<sub>2</sub>H<sub>4</sub>-H<sub>2</sub>O, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, 12 h, rt
- 1.2 R:HCl, S:Et<sub>2</sub>O, rt
- 2.1 R:AcONa, S:D<sub>2</sub>O, 1 h, rt

#### Notes

2) 46% conversion of starting material, photochemical, Reactants: 1, Reagents: 3, Solvents: 4, Steps: 2, Stages: 3, Most stages in any one step: 2

### References

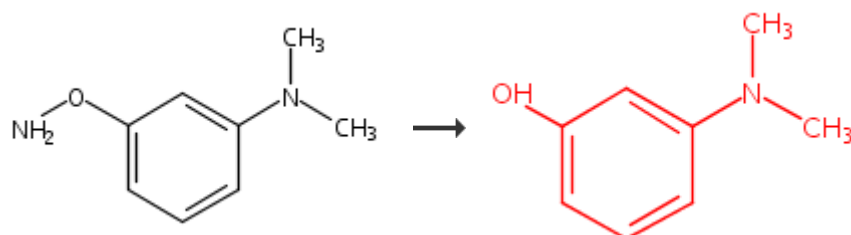
Direct spectroscopic detection and EPR investigation of a ground state triplet phenyl oxenium ion

By Li, Ming-De et al

From Journal of the American Chemical Society, 137(32), 10391-10398; 2015

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### 22. 2 Steps



[Overview](#)**Steps/Stages**

- 1.1 R:HCl, S:Et<sub>2</sub>O, rt
- 2.1 R:AcONa, S:D<sub>2</sub>O, 1 h, rt

**Notes**

2) 46% conversion of starting material, photochemical, Reactants: 1, Reagents: 2, Solvents: 2, Steps: 2, Stages: 2, Most stages in any one step: 1

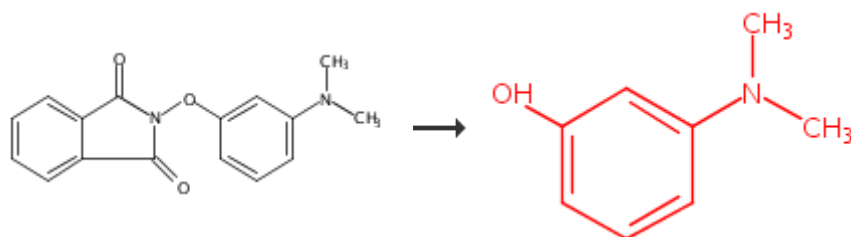
**References**

[Direct spectroscopic detection and EPR investigation of a ground state triplet phenyl oxenium ion](#)

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**23. 3 Steps**[Overview](#)**Steps/Stages**

- 1.1 R:N<sub>2</sub>H<sub>4</sub>-H<sub>2</sub>O, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, 12 h, rt
- 2.1 R:HCl, S:Et<sub>2</sub>O, rt
- 3.1 R:AcONa, S:D<sub>2</sub>O, 1 h, rt

**Notes**

3) 46% conversion of starting material, photochemical, Reactants: 1, Reagents: 3, Solvents: 4, Steps: 3, Stages: 3, Most stages in any one step: 1

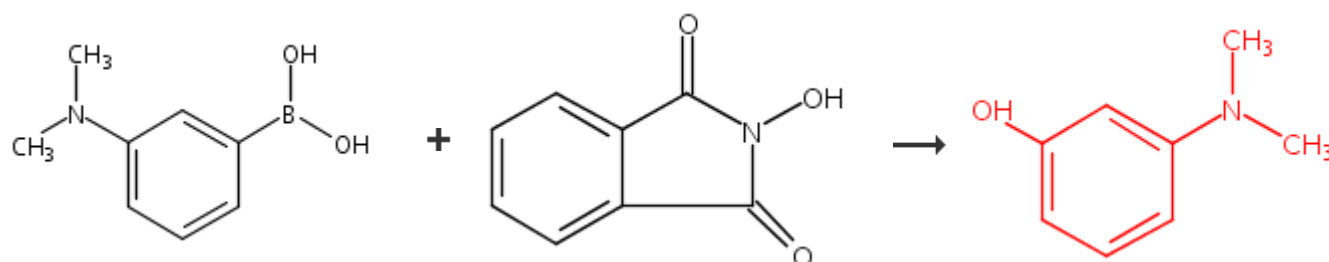
**References**

[Direct spectroscopic detection and EPR investigation of a ground state triplet phenyl oxenium ion](#)

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**24. 3 Steps**

[Overview](#)**Steps/Stages**

- 1.1 R:C<sub>5</sub>H<sub>5</sub>N, R:CuCl, S:ClCH<sub>2</sub>CH<sub>2</sub>Cl, 72 h, rt
- 2.1 R:N<sub>2</sub>H<sub>4</sub>-H<sub>2</sub>O, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, 12 h, rt
- 2.2 R:HCl, S:Et<sub>2</sub>O, rt
- 3.1 R:AcONa, S:D<sub>2</sub>O, 1 h, rt

**Notes**

1) molecular sieves used, 3) 46% conversion of starting material, photochemical, Reactants: 2, Reagents: 5, Solvents: 5, Steps: 3, Stages: 4, Most stages in any one step: 2

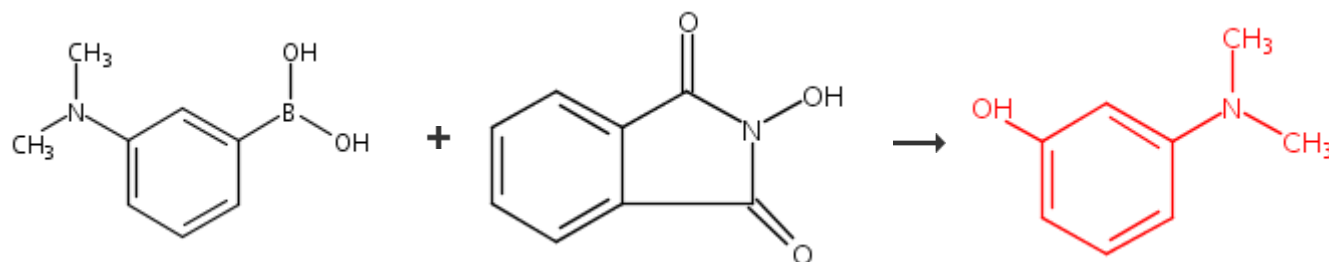
**References**

[Direct spectroscopic detection and EPR investigation of a ground state triplet phenyl oxenium ion](#)

By Li, Ming-De et al

From Journal of the American Chemical Society, 137(32), 10391-10398; 2015

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**25. 4 Steps**[Overview](#)**Steps/Stages**

- 1.1 R:C<sub>5</sub>H<sub>5</sub>N, R:CuCl, S:ClCH<sub>2</sub>CH<sub>2</sub>Cl, 72 h, rt
- 2.1 R:N<sub>2</sub>H<sub>4</sub>-H<sub>2</sub>O, S:MeOH, S:CH<sub>2</sub>Cl<sub>2</sub>, 12 h, rt
- 3.1 R:HCl, S:Et<sub>2</sub>O, rt
- 4.1 R:AcONa, S:D<sub>2</sub>O, 1 h, rt

**Notes**

1) molecular sieves used, 4) 46% conversion of starting material, photochemical, Reactants: 2, Reagents: 5, Solvents: 5, Steps: 4, Stages: 4, Most stages in any one step: 1

**References**

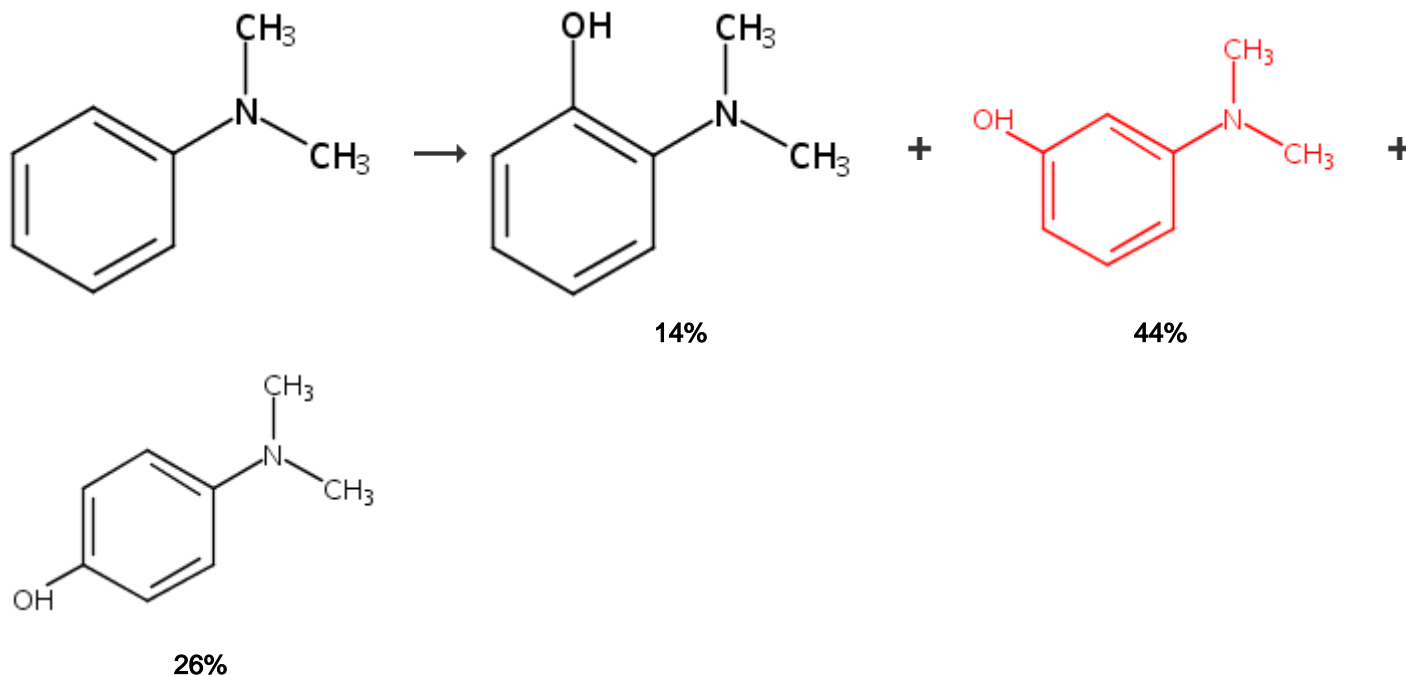
[Direct spectroscopic detection and EPR investigation of a ground state triplet phenyl oxenium ion](#)

By Li, Ming-De et al

From Journal of the American Chemical Society, 137(32), 10391-10398; 2015

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**26. Single Step**



### Overview

### Steps/Stages

1.1 R:HF, R:SbF<sub>5</sub>, R:H<sub>2</sub>O<sub>2</sub>, S:H<sub>2</sub>O

### Notes

Reactants: 1, Reagents: 3, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

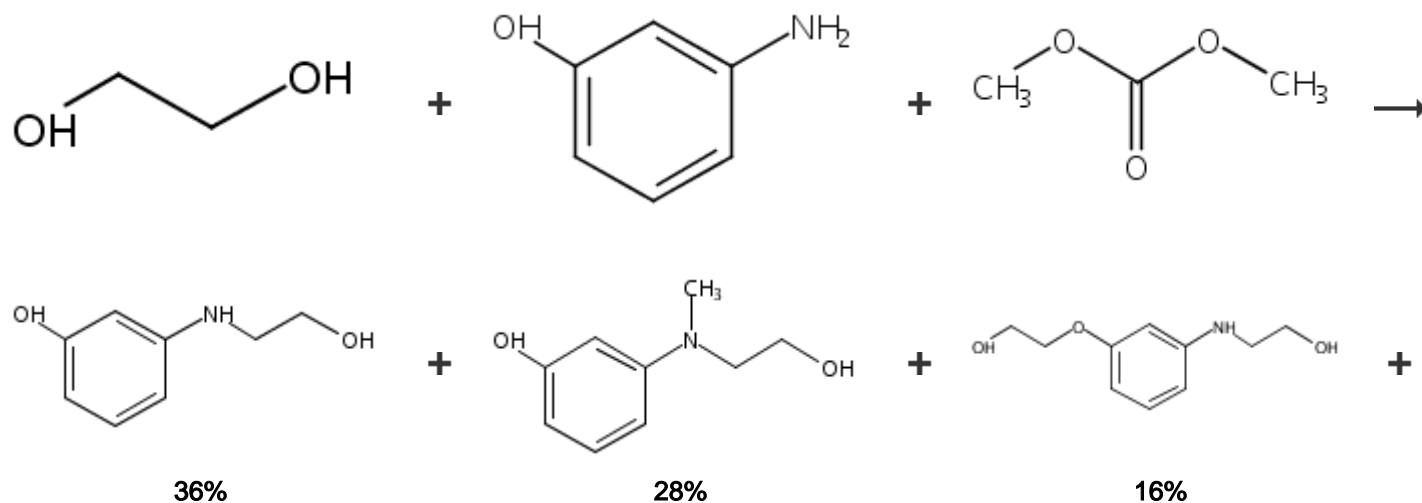
[Direct hydroxylation of anilines and aminophenols](#)

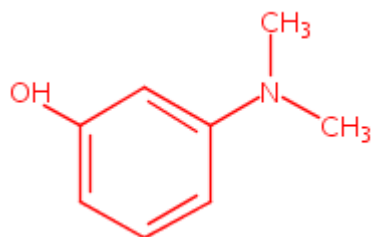
By Jacquesy, Jean Claude et al

From Bulletin de la Societe Chimique de France, (4), 625-9; 1986

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### 27. Single Step





9%

[Overview](#)**Steps/Stages**1.1 S:(CH<sub>2</sub>OH)<sub>2</sub>, rt → 443K, 34 bar; 2 h, 443K, 34 bar; 443K → rt**Notes**

chemoselective, Zeolite Na-Y used as catalyst, autoclave used, other product also detected, selective N-alkylation via transesterification, zeolite activated prior to use (air, 773K, 6 h), high pressure, Reactants: 3, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Tandem Synthesis of β-Amino Alcohols from Aniline, Dialkyl Carbonate, and Ethylene Glycol](#)

By Shivarkar, Anandkumar B. et al

From Industrial & Engineering Chemistry Research, 47(8), 2484-2494; 2008

[Experimental Procedure](#)

General/Typical Procedure: **2.1. General Experimental Procedure for High-Pressure Reaction.** High-pressure reactions were carried out in a parr autoclave (50 mL, SS-316). In a typical experiment, aniline (10.7 mmol), dimethyl carbonate (33 mmol), ethylene glycol (286 mmol), and the solid catalyst (0.25 g) were charged into the reactor. The reactor was flushed with nitrogen and then pressurized with nitrogen up to 3.4 MPa. Then the contents were heated up to 443 K under well mixed conditions and the progress of the reaction was monitored by withdrawing the intermediate samples which were quantitatively analyzed by GC for reactants and products. The reaction was continued for specified time, the contents cooled to room temperature and gas vented off. Liquid phase analysis was carried out by GC using HP-1 capillary column (30 m length × 0.32 mm i.d. × 0.25 μm film thickness). **2-[(3-Hydroxyphenyl)amino]ethanol (5g).** IR (film):  $\nu_{\text{max}}$  = 3332 (OH, NH), 2947 (CH), 1606 (C=C, Ar), 1496 (C=C, Ar), 1338 (C-N, Ar), 1055, 767 cm<sup>-1</sup>. <sup>1</sup>H NMR (200 MHz, acetone-*d*<sub>6</sub>):  $\delta$  = 2.96 (brs, 2H; NH and OH); 3.19 (t, *J* = 5.6 Hz, 2H; -NCH<sub>2</sub>-); 3.72 (t, *J* = 5.6 Hz, 2H; -OCH<sub>2</sub>-); 4.77 (brs, 1H; OH, Ar); 6.08-6.17 (m, 3H; -CH, Ar); 6.90 (dd, *J* = 7.8 and 8.5 Hz, 1H; -CH, Ar) <sup>13</sup>C NMR (100 MHz, acetone-*d*<sub>6</sub>):  $\delta$  = 46.75 (-NCH<sub>2</sub>); 61.20 (-OCH<sub>2</sub>); 100.33 (-CH, Ar); 104.64 (-CH, Ar); 105.37 (-CH, Ar); 130.43 (-CH, Ar); 151.33 (-C, Ar); 159.17 (-C, Ar). GC-MS (70 eV, EI) *m/z* (%): 153 (34) [M]<sup>+</sup>, 122 (100) [*m*-OH-C<sub>6</sub>H<sub>4</sub>NH=CH<sub>2</sub>]<sup>+</sup>, 109 (3), 94 (13), 77 (5), 65 (9), 53 (2).

[Reaction Protocol](#)**Procedure**

1. Carry out high-pressure reactions in a parr autoclave (50 mL, SS-316).
2. Add aniline (10.7 mmol), dimethyl carbonate (33 mmol), ethylene glycol (286 mmol) and the solid catalyst (0.25 g) into the reactor.

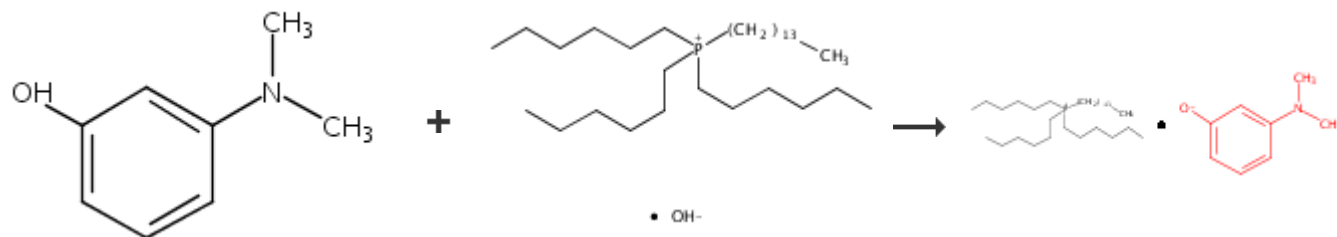
[View more...](#)**Available Experimental Data**<sup>1</sup>H NMR, <sup>13</sup>C NMR, IR, Mass Spec

[View with MethodsNow](#)



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## 28. Single Step



### Overview

#### Steps/Stages

1.1 S:EtOH, 16 h, rt

#### Notes

green chemistry, ionic liquid formed, mechanism studied, Reactants: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

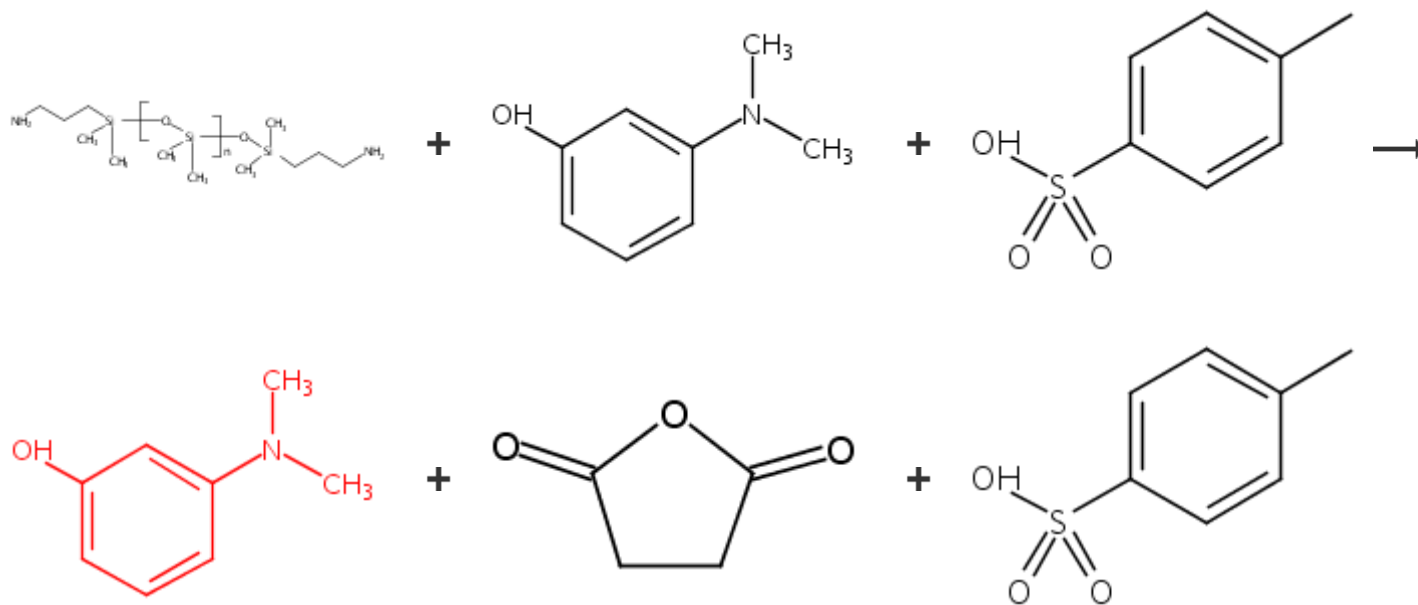
[Tuning the Physicochemical Properties of Diverse Phenolic Ionic Liquids for Equimolar CO<sub>2</sub> Capture by the Substituent on the Anion](#)

By Wang, Congmin et al

From Chemistry - A European Journal, 18(7), 2153-2160, S2153/1-S2153/20; 2012

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## 29. Single Step



reaction products with succinic anhydride-

polysiloxane derivs., reaction products wi

salts with adducts of succinic anhydride-p

### Overview

**Steps/Stages**

- 1.1 1 h, 90°C; 90°C → 150°C  
1.2 1 h, 150°C → 90°C; 90°C → rt

**Notes**

Reactants: 3, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**

[Colored polysiloxanes](#)

By Banning, Jeffery H. et al

From U.S. Pat. Appl. Publ., 20130150571, 13 Jun 2013

**Experimental Procedure**

To a 500 mL 24/40 3-necked round-bottom flask with TEFLON-coated stir magnet and condenser is added about 45.25 g 3-(dimethylamino)phenol (available from Aldrich Chemical Co., Milwaukee, Wis.) and about 100 g 75-100 centastoke succinic anhydride-terminated polydimethylsiloxane (Mw about 800 g/mole; available as DMS-AI 1 from Gelest, Inc., Morrisville, Pa.). The flask is placed in a 90°C. oil bath and allowed to stir to dissolve all reactants. After 1 h the mixture is allowed to heat to 150°C. until a magenta color is formed and consistent throughout. Then about 21.5 g of p-toluenesulfonic acid (Aldrich Chemical Co.) is added and the reaction is allowed to cool to 90°C. and held for 1 h. The reaction mixture is cooled to room temperature and poured into a jar. . Final product.

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